

Figure1. Drawing and dimensions

REVISIONS		
Rev.	DESCRIPTION	DATE
A	Initial release	28 Dec, 2018

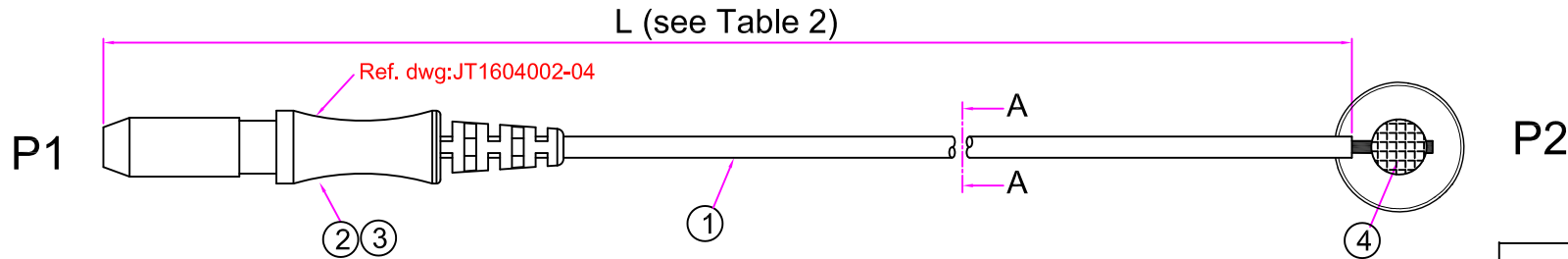
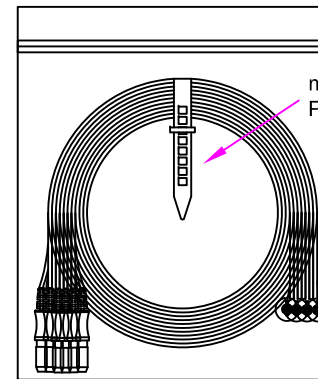


Table 2.

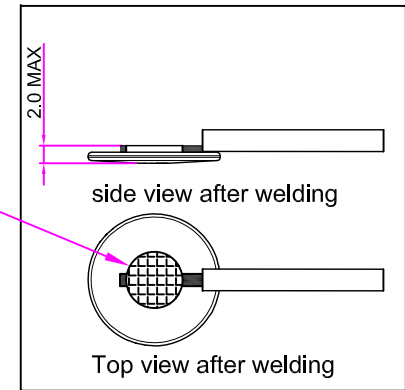
No.	OCP CHINA P/N.	OCP P/N.	L (Length)	Wire color (for each P/N)	1set (for each P/N)
1	016-CM-0486	11760-03-560-12	305±10mm [12±0.39"]	Black (Pantone black 6C)	12pcs
2	016-CM-0487	11760-03-560-24	610±10mm [24±0.39"]	White (Brilliant White)	Every set consists of 2x Black, 2x White, 2x Yellow, 2x Brown, 2x Green, 2x Red, Total 12pcs each set.)
3	016-CM-0488	11760-03-560-36	915±10mm [36±0.39"]	Yellow (Pantone yellow U)	
4	016-CM-0489	11760-03-560-48	1219±15mm [48±0.59"]	Brown (Pantone 464C)	
5	016-CM-0490	11760-03-560-60	1524±20mm [60±0.79"]	Green (Pantone 362C)	
6	016-CM-0491	11760-03-560-72	1829±20mm [72±0.79"]	Red (Pantone 1797C)	

Conductors shall extend the welding area (not exceeding the diameter of electrode), to ensure all conductors are well soldered.



multiple cable tie, PE, 108*8.8*1.4mm

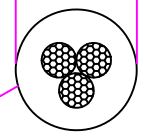
1set(12pcs) per PE bag



side view after welding

Top view after welding

SEC: A--A
Ø1.65±0.076
[Ø0.065±0.003]



Conductor stranded:
First twist :35/0.05 , Direction:Right,Pitch :4.5±1mm;
Second twist:3*35/0.05,Direction:Left,Pitch:7.5±1mm;

ELECTRICAL CHARACTERISTICS:

- Contact resistance:<1Ω
- All cable assemblies to be 100% tested for continuity & short.

NOTES:

- All the materials used to RoHS Directive 2011/65/EU and amendment 2015/863/EU.
- Wire to be welded to the electrode by ultrasonic welding.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES]	DRAWN BY	Jason Qiu		CONNECT WITH CONFIDENCE	
	TOLERANCES ARE:	CHECKED BY		Jim Chen	TITLE: 1.5mm Din to Electrode Disk
MILLIMETERS	INCHES	APPROVED BY	Jay Chow	OCP CHINA P/N:	(see table 2)
.X ±0.5	.XX ±0.02			OCP P/N:	(see table 2)
.XX ±0.20	.XXX ±0.008	PROJECT NO.: PJ1810051			
.XXX ±0.100	.XXXX ±0.0040	DRAWING NO.: JT1812019			
ANGULAR ±0.5°		PROPRIETARY AND CONFIDENTIAL		CUSTOMER P/N:	-
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF OCP CHINA. PARTIAL OR TOTAL REPRODUCTION WITHOUT THE WRITTEN PERMISSION OF OCP CHINA IS PROHIBITED				CUSTOMER REV.LEVEL:	
				CUSTOMER NAME:	
				SCALE	Free
				SIZE	A4
				SHEET	1 OF 1



DO NOT SCALE DRAWING